



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB877206-5-21
Job Sheet 190025



Part No: RB877206-5-21

Job Qty: 4 pcs

Part Name: Cap



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/4/19

Job Tracking No:

Due Date: 2/18/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RB877206-5 REV 4A IPP REV A 18.02.22 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
110	SL-154 - 1	4 pcs	2/18/19	2/18/19	0.00	1.00	SL-154 - 1	JB 19-07-05
120	QC 2	4 pcs	2/18/19	2/18/19	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 38	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 54	
							QC 2 - 56	
							QC 2 - 57	
							QC 2 - 62	JB 19-07-05
							QC 2 - 63	
							QC 2 - 8	

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com



Container No: S196236

Part: RB877206-5-21

Job No: 190025

Serial No/Batch: S196236

Revision: 4A

Inspector:

Exp Date:

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130 QC 8	4 pcs	2/18/19	0.00 0.00	QC 2 - 66	
				QC 8 - 12	
				QC 8 - 14	OK 19/07/16
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 38	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
150 Outsource - 4 - Anodize	4 pcs	2/18/19	0.00 0.00	ULT002	KB 2019-07-10
160 Packaging 2-1 - Receive - B4B	4 pcs	2/18/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	OP JUL 15 2019
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	

GA 141E

120 - QC2 Machining-4 (QC2- Inspect parts off machine FAI/FAIB)
 130 - QC8 Machining-4 (QC8- Inspect parts - second check)
 150 - Outsource4 (Outsource process-Anodize per QSI017 4.1.10.1) -Issue P/O to ATG: 43956 -ANODIZE
 COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required
 160 - Packaging2 (Receive & Inspect for Damage & Mat'l Certs)
 170 - QC6 (QC6- All purchased or subcontracted products)
 180 - Packaging3-1 (Identify as per dwg & Stock Location: _____)
 190 - QC21 (QC21- Final Inspection - Work Order Release)

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.250	6061-T6 Round Bar 1.250	.3640 ft (.091 ea)	110-SL-154 - 1	S1788586

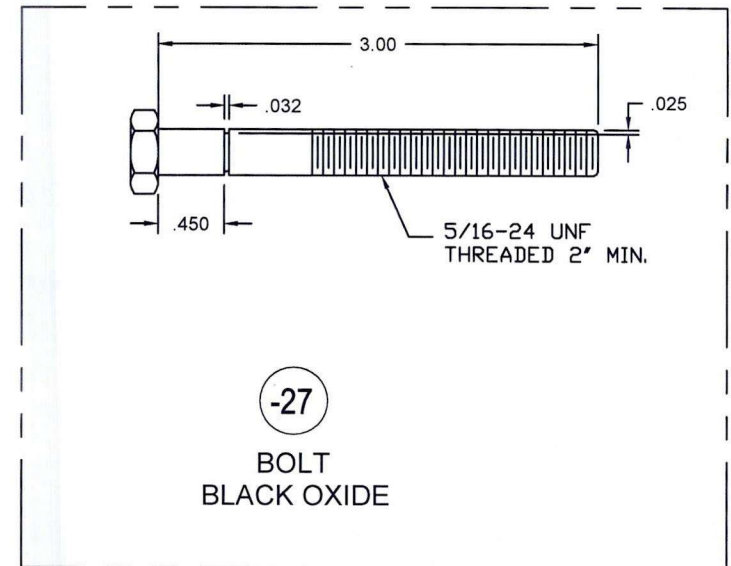
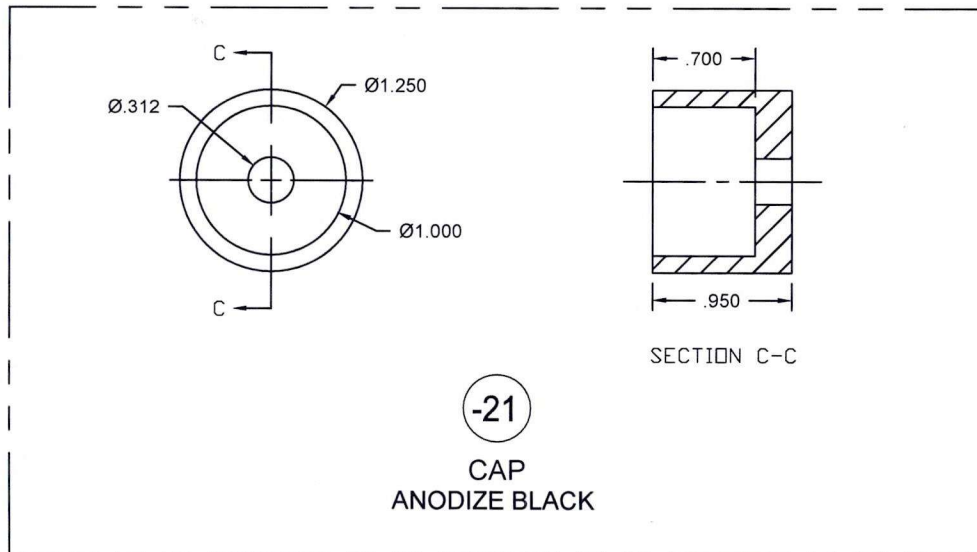
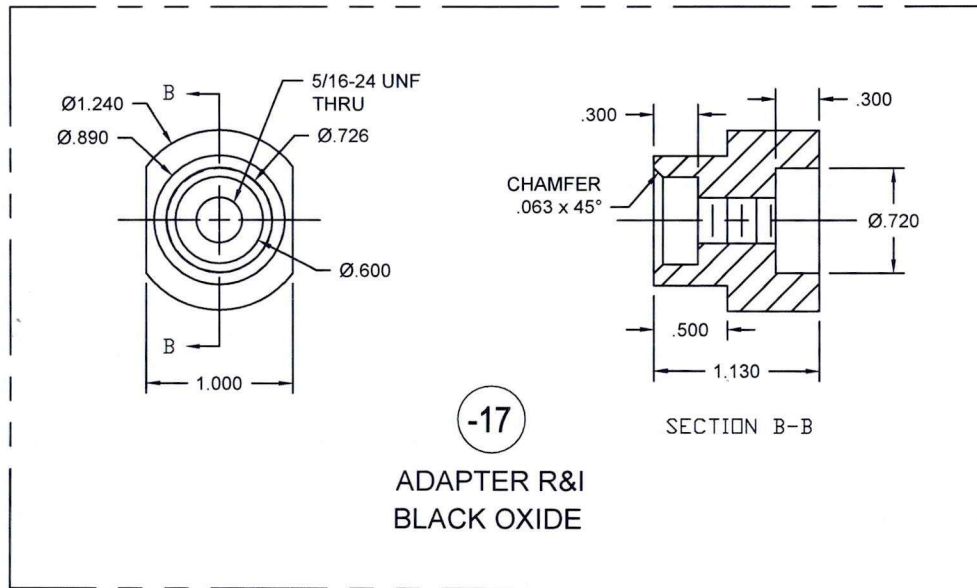
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-SL-154 - 1	M6061T6R1.250	0	22	0
Part Specifications				
Specifications could not be found.				

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
4	CH'D -27 GROOVE NOMENCLATURE FROM .032 W x .025 DP.	2/5/08	WP	GE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 190025 MJS
190201



RED BARN MACHINE	
TITLE: BEARING CUTTER	
DWG NO. RB877206-5-17 thru -27	REV 4A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: COLE
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 X ± .1	APPROVED: <i>D. Med</i>
FRACTIONS ± 1/32 ANGLES ± 5°	HEAT TREAT FINISH SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 015 x 45° PR. 015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL
SCALE NTS	DATE 6-28-01 SHEET 4 of 4

RB 877206-5-21

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Engineering Approval: (If necessary)		Date:
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Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043956



Supplier: ULT002-VC
Ultraspec Inc.
2600 De Miniac
St Laurent
QC
H4S 1W5 Canada
Phone: 5143371782
Fax: 5143371784

PO No: POHB043956

PO Date: 7/9/19

Due Date: 7/22/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Pynt Terms: Net 30

Freight Terms: Prepaid

Special Comments:

E-MAILED
2019-07-15

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	196287	SWA6A-700B	Wire Clamp, 1/2 X 1-3/8 X 1-1/4 -Issue P/O; -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	7/22/19	40 pcs	0 pcs	40 pcs	\$2.8125/pcs	\$112.50
				X40		JUL 15 2019				DP	
2	190025	RB877206-5-21	Cap Outsource4 (Outsource process-Anodize per QSI017 4.1.10.1) -Issue P/O; -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	7/22/19	8 pcs	0 pcs	8 pcs	\$2.8125/pcs	\$22.50
				X8		JUL 15 2019				DP	
Grand Total:											\$135.00

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PURCHASE ORDER

POHB043956



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

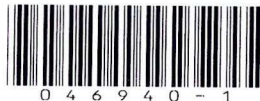
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/15/19 10:57 AM Dart.Guerin.Kimberley



CERTIFICAT DE CONFORMITÉ / CERTIFICATE OF COMPLIANCE
BON DE LIVRAISON / PACKING SLIP
046940-1

BUYER: **Michelle GagnonDonovan**

Client / Customer:
DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON, K6A1K7
CANADA
Tel.: 613-632-5200 Fax.:

Livrer À / Ship To:
DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON, K6A1K7
CANADA
Tel.: 613-632-5200 Fax.:

Date	Généré Par Generated By	Packaging Paquets	Vendor Code Code Vendeur	Transport	Account No.	Customer PO / BC Client
12-Jul-2019	Éric Auger	2 BOXES				HB043956
#	No. de Serie / Part Number Line Item Details	Description/Information Additionnelle Additional Information	Commandée Ordered	Acceptée Accepted	Rejetée Rejected	
1	SWA6A-700B Rev. MAT 6061-T6 Prog./Prime /COMM	WIRE CAMP 1/2 X 1-3/8 X 1-1/4 Job No./WO 196284 BLACK ANODIZE PER MIL-A-8625, REV. F1, TYPE II, CLASS 2.	40	40	0	
2	RB877206-5-21 Rev. MAT 6061-T6 Prog./Prime /COMM	CAP Job No./WO 190025 BLACK ANODIZE PER MIL-A-8625, REV. F1, TYPE II, CLASS 2.	8	8	0	DAS 40 9-89

RECEIVED
JUL 12 2019
DART AEROSPACE LTD.

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JUL 12 2019
DART AEROSPACE LTD.

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CERTIFICATE OF COMPLIANCE : I certify that the parts included on this certificate have been processed as per specifications listed above and conform to all the requirements detailed in the contract or purchase order, this compliance is supported by a thorough inspection of parts and regular qualification of material processing facilities

Ultraspec Inc.
Authorized Signature :

Éric Auger

Parts
Received by :

All claims with reference to this order must be made within 30 days from receipt of good.